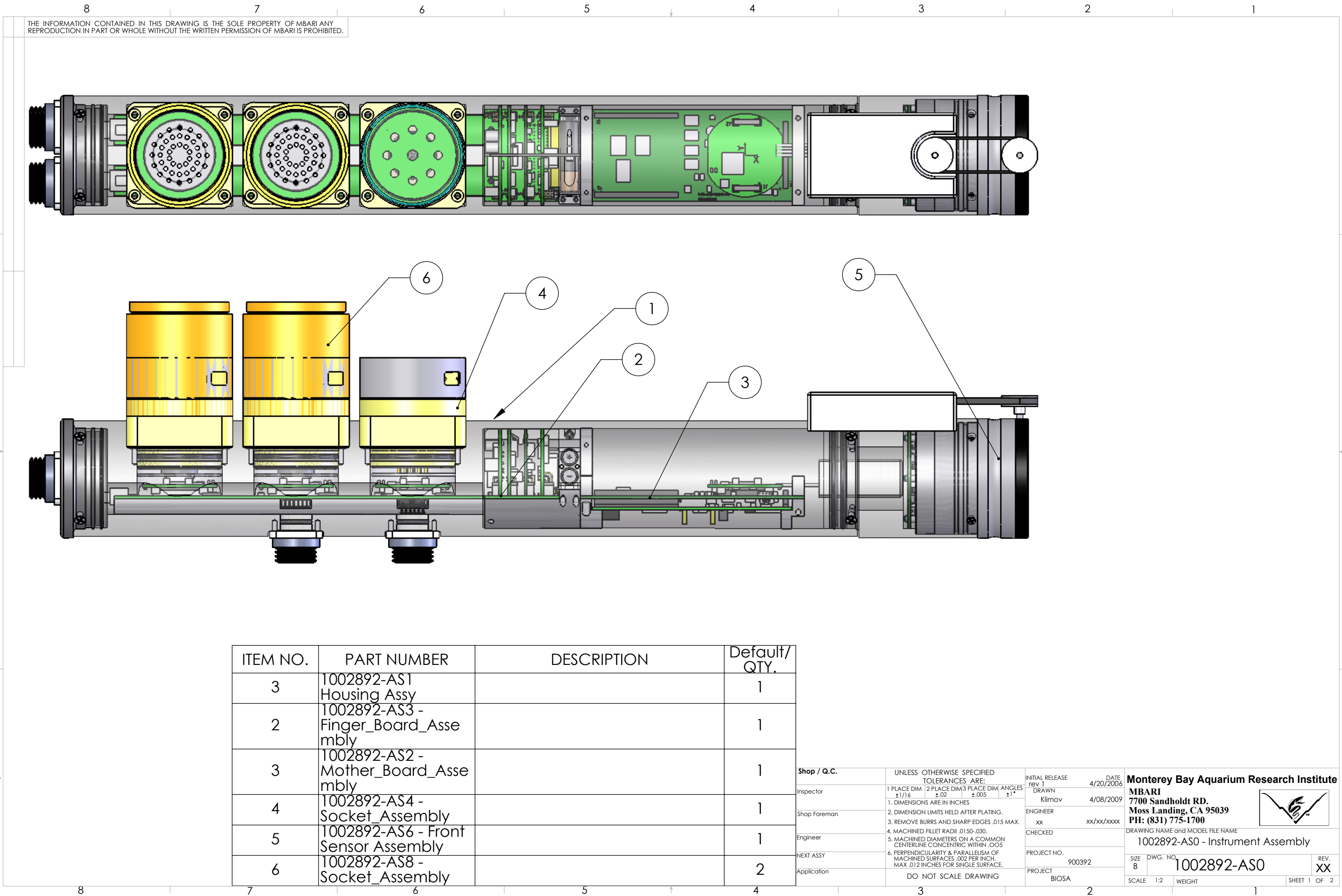
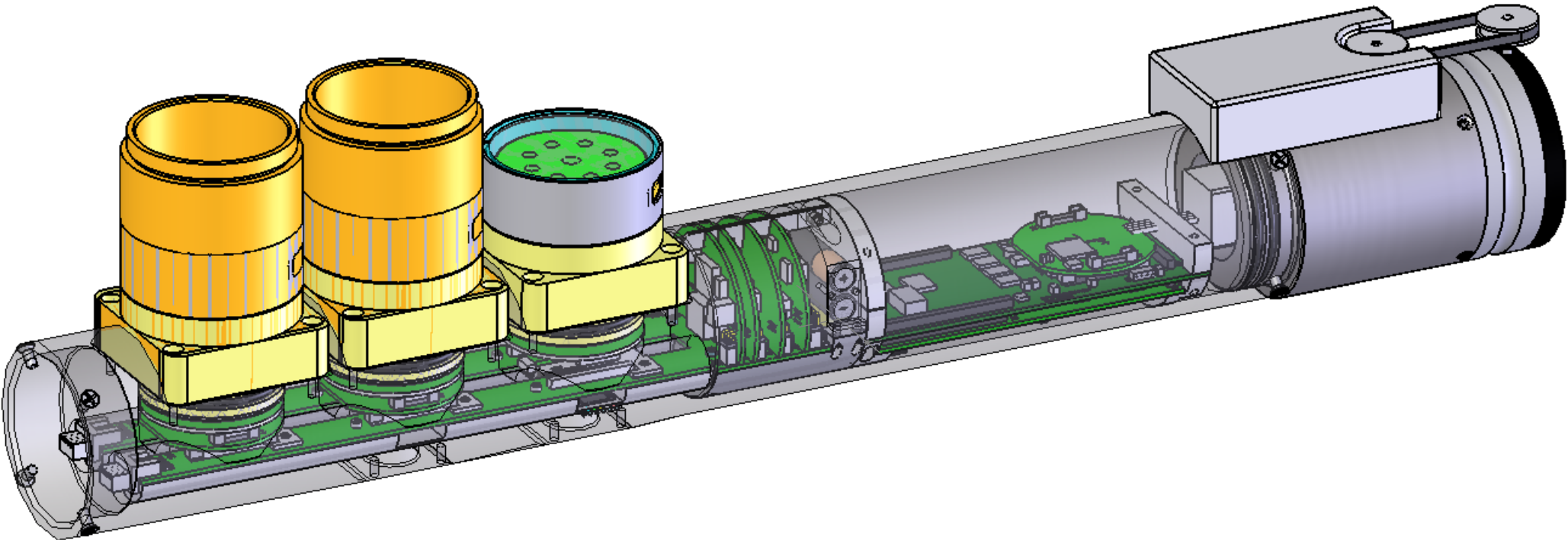




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Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		INITIAL RELEASE rev 1	DATE 4/20/2006	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				DRAWN Klimov	xx
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER Klimov	xx/xx/xxxx
NEXT ASSY		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED	
Application		4. MACHINED FILLET RADII .0150-.030.				PROJECT NO. 900392	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT BIOSA	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B	DWG. NO. 1002892-xxx
		DO NOT SCALE DRAWING				SCALE 1:2	WEIGHT 1
						DRAWING NAME and MODEL FILE NAME 1002892-AS0 - Instrument Assembly	
						SHEET 2 OF 2	REV. 1